

Fiberglass No Sand Primer

Primers

No Sand Fiberglass Primer



PRODUCT DESCRIPTION

Fiberglass No Sand Primer is designed to eliminate sanding when applying antifouling paint to new gelcoat. It can be used on polyester, vinylester and epoxy.

* Eliminates the need to sand

* Can be applied by brush or roller. Do Not Spray.

PRODUCT INFORMATION

Color	YPA200-Grey Aluminium
Finish	Low Gloss
Specific Gravity	0.92
Volume Solids	25%
Typical Shelf Life	2 yrs
VOC (As Supplied)	690 g/lit
Unit Size	1 US Quart 1 US Gallon

DRYING/OVERCOATING INFORMATION

	Drying		
	50°F (10°C)	77°F (25°C)	95°F (35°C)
Touch Dry [ISO]	2 hrs	1 hrs	30 mins

Note: Touch dry time will vary with temperature and humidity. High humidity will cause Fiberglass No Sand Primer to dry more quickly.

Overcoating Substrate Temperature

Note: Overcoating times will vary due to wide variations in temperature and humidity. The best method is to check the paint film using the "Thumb Print" test to determine when the Fiberglass No Sand Primer is ready to overcoat. If the primer feels tacky and you can leave a thumb print in the paint film without getting any paint on your thumb the Fiberglass No Sand Primer is ready for overcoating. Test the paint film in the area where you started, applying the primer 30 minutes after starting the application. Continue testing every 15 minutes using the "Thumb Print" test until reaching the Ready-to-Overcoat stage, then begin to apply Interlux antifouling immediately. Do not apply if the relative humidity exceeds 85% or if the temperature is above 95°F (35°C). Check primed surfaces using the "Thumb Print" test before overcoating with antifouling. If you cannot leave a thumb print in the Fiberglass No Sand Primer or it is "tack free" it is too late to overcoat and must be removed. Follow application instructions on the antifouling label for overcoating times of subsequent coats.

APPLICATION AND USE

Preparation	<p>Prior to application of Fiberglass No Sand Primer all contamination such as mold release wax, oil grease, or blush from epoxy or vinylester resins must be removed.</p> <p>BARE FIBERGLASS (POLYESTER OR VINYLESTER) OR EPOXY Surface preparation is critical. It must be properly prepared to prevent delamination of the overcoating paint. Begin by applying Fiberglass Surface Prep YMA601 to the surface with a plastic scuff pad and scrub well. Flush with fresh water or wipe off with a clean, wet cloth ensuring that no traces of Fiberglass Surface Prep remain. As soon as the surface is dry apply Fiberglass Solvent Wash 202 using the 2-rag method. To be certain the contamination has been removed, run water over the surface. If the water beads up or separates, wipe the surface again with Fiberglass Surface Prep YMA601 or Fiberglass Solvent Wash 202. When the water sheets off, all contamination has been removed.</p> <p>Sanding does not remove contamination.</p>
Method	<p>Apply one, thin, continuous coat of Fiberglass No Sand Primer using a 1/4" nap roller or natural bristle brush. Apply in one direction only, do not brush back and forth. Check primed surfaces using the "Thumb Print" test before overcoating with antifouling. Follow directions on antifouling label for subsequent coats.</p>
Hints	<p>Mixing Stir well before use. Do not shake.</p> <p>Cleaner Bare Fiberglass - Fiberglass Solvent Wash 202 or Fiberglass Surface Prep YMA601. Clean Up Solvent - Reducing Solvent 2316N.</p>
Some Important Points	<p>Apply to clean, dry, properly prepared surfaces only. For use over fiberglass, gelcoat and epoxy primers. Product temperature should be minimum 10°C/50°F and maximum 29°C/85°F. Ambient temperature should be minimum 10°C/50°F and maximum 35°C/95°F. Substrate temperature should be minimum 10°C/50°F and maximum 35°C/95°F. Wear protective clothing and clean up paint splatters immediately. Paint left to dry on skin will be extremely difficult to remove and may take several weeks to wear off. Use a waterless hand cleaner before the Fiberglass No Sand Primer dries to remove from skin. Do not leave containers open during application. Once project is complete discard all remaining paint from paint trays or residue in containers. Do not apply at the end of the day if there is a risk of condensation/dew overnight. Do not apply Fiberglass No Sand Primer if the Relative Humidity exceeds 85% or Temperature exceeds 95°F/35°C.</p>

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Compatibility/Substrates	Do not use Fiberglass No Sand Primer with Micron 66, VC 17m, VC 17m Extra, Fiberglass Bottomkote Aqua, Micron Optima, VC Offshore, Baltoplate or any other water based or vinyl antifouling paints.
Number of Coats	1 only
Coverage	(Theoretical) - 535 ft ² /gal
Recommended DFT per coat	0.8 mils dry
Recommended WFT per coat	3 mils wet
Application Methods	Brush, Roller, DO NOT SPRAY

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage	<p>TRANSPORTATION: Fiberglass No Sand Primer should be kept in securely closed containers during transport and storage.</p> <p>STORAGE: Exposure to air and extremes of temperature should be avoided. For the full shelf life of Fiberglass No Sand Primer to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/41°F and 35°C/95°F. Keep out of direct sunlight.</p>
Safety	<p>DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal.</p> <p>Remainders of Fiberglass No Sand Primer cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.</p> <p>GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line.</p>
IMPORTANT NOTES	<p><i>The performance of any marine paint or coating depends on many factors outside the control of International Paint LLC., including surface preparation, proper application, and environmental conditions. Therefore, International Paint LLC. cannot guarantee this product's suitability for your particular purpose or application. IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND/OR MERCHANTABILITY ARE EXCEEDED. International Paint Inc. SHALL NOT, UNDER ANY CIRCUMSTANCES, BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. By purchase of this product, the buyer agrees that the sole exclusive remedy, if any, is limited to the refund of the purchase price or replacement of the product at International Paint LLC. option.</i></p>

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